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WHAT THE CLAIM IS:

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~~1. A method for installing at least one of a cable, a rod and a tube in a length of conduit comprising the steps of:~~

providing a first, lubricous polymeric material;

providing a second, high tensile strength polymeric material;

coextruding said first and second polymeric materials so as to produce a tube having an inner core of said first polymeric material and an outer layer of said second polymeric material thereby forming a coextruded tube having an interior surface with a low coefficient of friction;

selecting a length of said coextruded tube which can fit inside said conduit;

installing said coextruded tube within the conduit so as to extend along the length thereof; and

installing ^{or} at least one of a cable, a rod and a tube in said tube.

2. A method as in claim 1, wherein said step of providing a first, lubricous polymeric material comprises providing a polymer chosen from the group consisting of Teflon®, silicone impregnated polyethylene, graphite impregnated polyethylene.

3. A method as in claim 1, wherein said step of providing a second, high tensile strength polymeric material comprises providing high molecular weight, high density polyethylene.

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Claims

4. A method as in claim 2, wherein said step of providing a first, lubricous polymeric material comprises providing silicone impregnated polyethylene wherein the concentration of silicone in relation to polyethylene is between about 0.01% and about 20% by weight.

5. A method as in claim 1, further comprising forming radially protruding ribs which extend longitudinally along at least a portion of the length of said coextruded tube on at least one of the inner surface and the outer surface of said coextruded tube.

6. A method as in claim 5, wherein said step of forming ribs comprises forming ribs on both the inner and outer surfaces of said coextruded tube.

7. A method as in claim 2, further comprising forming radially protruding ribs which extend longitudinally along at least a portion of the length of said coextruded tube on at least one of the inner surface and the outer surface of said coextruded tube.

8. A method as in claim 5, wherein said step of forming ribs is performed concurrently with said step of coextruding.

9. A method as in claim 1, wherein said step of coextruding further comprises coextruding said first and second polymeric materials so as to form a coextruded tube having alternating circumferentially inwardly directed portions and

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circumferentially outwardly directed portions along at least a portion of the length of said coextruded tube.

10. A method as in claim 2, wherein said step of coextruding further comprises coextruding said first and second polymeric materials so as to form a coextruded tube having alternating circumferentially inwardly directed portions and circumferentially outwardly directed portions along at least a portion of the length of said coextruded tube.

Sub 21. ~~11. A coextruded plastic tube having a permanently lubricated inner surface which comprises a pair of telescopically related inner and outer cylindrical portions, said inner portion including a highly lubricous polymeric material and said outer portion including a high tensile strength polymeric material.~~

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12. A coextruded tube as in claim 11, wherein said highly lubricous polymeric material is chosen from the group consisting of Teflon®, silicone impregnated polyethylene, and graphite impregnated polyethylene.

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13. A coextruded tube as in claim 12, wherein said highly lubricous polymeric material is silicone impregnated polyethylene and the concentration of the silicone in relation to the polyethylene resin is between about 0.01% and about 20% by weight.

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~~14~~. A coextruded tube as in claim ¹~~11~~,
 wherein said high tensile strength polymeric
 material comprises high molecular weight, high
 density polyethylene.

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~~15~~. A coextruded tube as in claim ¹~~11~~,
 wherein at least one of the inner surface and the
 outer surface of the tube includes radially
 protruding, longitudinally extending ribs, said ribs
 extending along at least a portion of the length of
 said tube.

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~~16~~. A coextruded tube as in claim ²~~12~~,
 wherein at least one of the inner surface and the
 outer surface of the tube includes radially
 protruding, longitudinally extending ribs, said ribs
 extending along at least a portion of the length of
 said tube.

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~~17~~. A coextruded tube as in claim ¹~~11~~,
 wherein the walls of the tube have alternating
 circumferentially inwardly directed portions and
 circumferentially outwardly directed portions along
 at least a portion of the length thereof.

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~~18~~. A coextruded tube as in claim ²~~12~~,
 wherein the walls of the tube have alternating
 circumferentially inwardly directed portions and
 circumferentially outwardly directed portions along
 at least a portion of the length thereof.

^{Sub}
^{a2D}
~~19. A prelubricated innerduct for~~
 installing at least one of a cable, a rod or a tube
 in a ~~length of conduit comprising:~~)

claim 9

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(22)

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²⁰ a coextruded plastic tube having inner and outer cylindrical portions, said inner portion including a highly lubricous polymeric material and said outer portion including a high tensile strength polymeric material whereby said coextruded tube has a permanently lubricated inner surface.

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²⁰ 20. An innerduct as in claim ⁹19, wherein said inner portion includes a highly lubricous polymeric material chosen from the group consisting of Teflon®, silicone impregnated polyethylene, and graphite ²⁰impregnated polyethylene and said outer portion includes high molecular weight, high density polyethylene.

end

²¹ 21. A method for extending at least one of a cable, a rod, and a tube from a first location to a second location, spaced from said first location, comprising:

providing a first, lubricous polymeric material;

providing a second, high tensile strength polymeric material;

coextruding said first and second polymeric materials so as to produce a tube having an inner core of said first polymeric material and an outer layer of said second polymeric material thereby forming a coextruded tube having an interior surface with a low coefficient of friction;

selecting a length of said coextruded tube which can extend from said first location to said second location;

placing said coextruded tube so as to extend from said first location to said second location; and

placing at least one of a cable, a rod and a tube in said coextruded tube so as to extend from said first location to said second location.

22. A method as in claim 21, further comprising forming radially protruding ribs which extend longitudinally along at least a portion of the length of said coextruded tube on at least one of the inner surface and the outer surface of said coextruded tube.

23. A method as in claim 22, wherein said step of forming ribs comprises forming ribs on both the inner and outer surfaces of said coextruded tube.

24. A method as in claim 21, wherein said step of coextruding further comprises coextruding said first and second polymeric materials so as to form a coextruded tube having alternating circumferentially inwardly directed portions and circumferentially outwardly direction portions along at least a portion of the length of said coextruded tube.

25. A method as in claim 21, wherein said step of placing said coextruded tube so as to extend between said first location and said second location

comprises ^{burying} placing said coextruded tube ^{directly} ~~in a trench~~ ~~which has been formed~~ in the ground between said first location and said second location.

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